

ORIGINAL GUIDE

PART 3 - INSTRUCTIONS FOR MACHINE TRANSPORTATION

3.1 Transportation of the machine

Q : 700 kg.

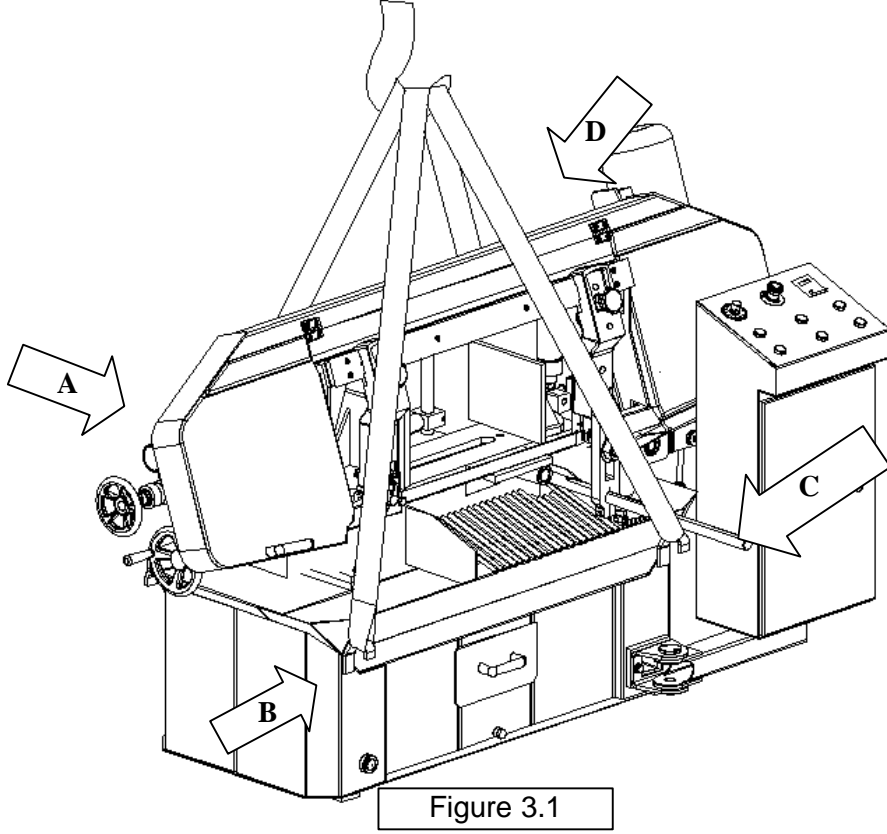


Figure 3.1

There are four **carrying hooks** on the machine. This is illustrated as A, B, C and D in Figure 3-1. Before starting the carrying process, fix the movable members (clamp, rotating table, electrical panel, etc.). Take the guided body to the bottom position. Fix the members which can be rotated.

Do not carry machine members like material table, which are used externally, together with the machine. Carry these members after the machine is carried and placed.

Connect the hoist hook and carrying hooks by means of a firm rope, and afterwards, place the machine to a suitable place inside the plant.

Attention!

During the carrying of the machine, be sure that the machine is positioned so as not to give damage to the machine and to the environment.

While positioning the machine, taking into consideration that the piece to be cut is to be driven, be sure that the machine is positioned so as not to give damage to the personnel, to the machine and to the environment.



Attention! During hoist movement and during carrying, there should **not be any person under the carried material** and **comply with the general carrying rules**.

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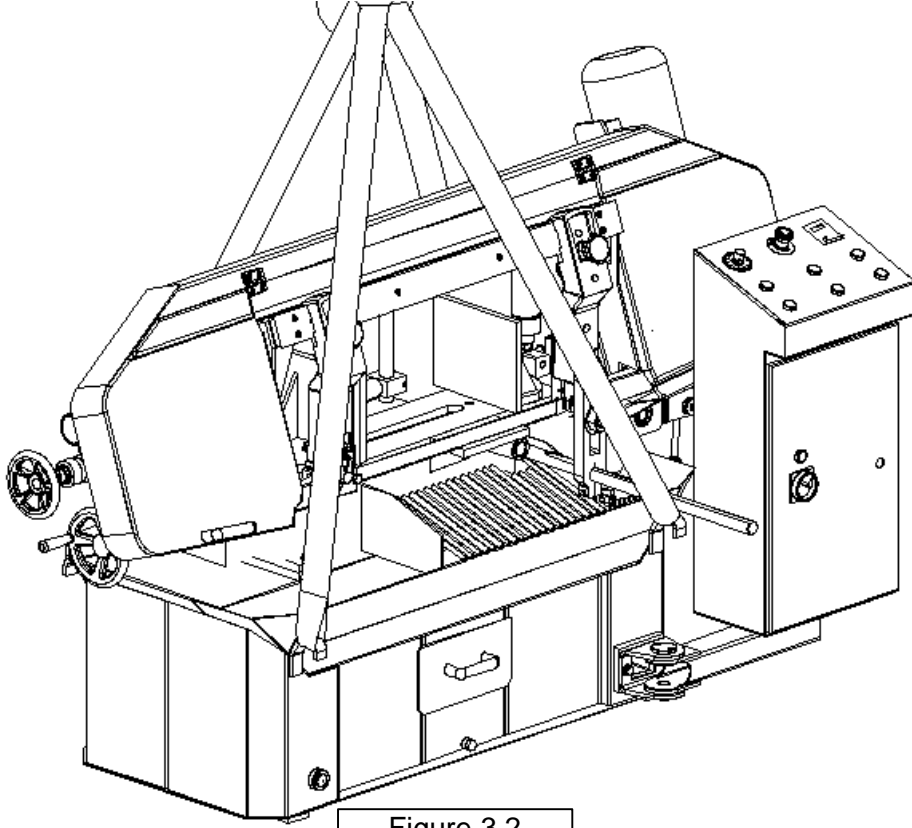
TRANSPORTATION TYPE
WEIGHT: 2600 Kg.

Figure 3.2



- During transportation and storing, in order for our machines not to be affected from the environmental conditions, our machines are wrapped by nylon folio.
- When the machine arrives at the place where it is to be operated or stored, tools like crane, hoist, lifter, etc. should be ready and the region where the machine will be placed should be completed and the environmental conditions of the region where the machine will be placed should be suitable.
- On the concrete where the machine will be installed, there should not be cracks and spaces.
- Before bringing the machine to its final position, check the anchorage bolts, be sure these bolts are in the correct place. Balancing bolts should be lubricated and they should be placed on the ground with the whole length.



Attention! Before beginning the carrying process, fix the movable members. Take the guided body to the lowest position. Fix the rotatable members.